## NUMMECH PRODUCTS BOSS ADAPTER FOR THREADED FEEDNECKS

## **Adapter Identification:**

All feedneck adapters manufactured by Nummech can be identified by a small engraving on the inside surface (see picture on left). This code represents the thread specification and overall height. Examples: WDP ###, AGD ###, SP ###, etc.

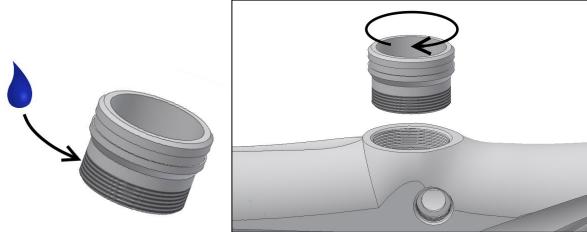
Check nummech.com for a complete list of the compatibility!



## Installation of threaded feednecks:

All feednecks and threaded adapters require threadlocker for permanent installation, because they should be installed **hand-tight only!** The fine feedneck threads are too fragile to hold the hopper. Therefore threadlocker should be applied then the feedneck should be installed hand-tight. Following this procedure will avoid stressing the fragile feedneck threads. However, Loctite requires some preparations prior to assembly.

- Before installation, clean the bare threads of your marker body. Loctite/threadlocker will only bond to clean metal surfaces, so any grease/paint/oil will prevent bonding.
   If necessary, use a small amount of rubbing alcohol to clean the threads.
   Use a toothbrush to remove sediment gunk (use a brush with plastic bristles).
   Afterward, wash off the alcohol then allow the marker body adequate time to dry.
- 2. Once the threads are clean, apply a small dab of threadlocker to the male threads of the boss adapter. One drop of liquid threadlocker is adequate.



- 3. Hand-tighten the feedneck into the body. **Do not overtighten the feedneck**, because it would place unnecessary force on the threads when the marker is loaded up with a full hopper on the field.
- 4. Carefully clean any leftover Loctite from the marker, especially on the breech's inside surface near the bottom of the feedneck threads.
- 5. After installation, set the marker aside and allow the threadlocker at least one day to cure/harden (two days are recommended). If the parts are still loose after this time, you will need to remove the adapter and clean the threads before attempting again.